

Work Order ID 69507

Wednesday, May 11, 2011 1:17:39 PM



May 19th

Page 1

Item ID: D350-764-011

Accept



Setup Start



Revision ID:

Item Name: Shoulder Harness

Stop



Start Date: 5/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/19/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *ms*

Date: 11-05-11 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D350-764

Rev B - U/R

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-764-011

CHG002

Sublet

for CL 11-5-12

110

0.00



Pick Kit

Packaging

Packaging

Memo

0.00

Packaging

JB

11/05/18

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Sublet

(XU)

Work Order ID 69507

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Item ID: D350-764-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Shoulder Harness

Start Date: 5/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/19/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-764-011								
	Location: <u>SA</u>								
	PPP Rev: <u>E</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/6/16

11-06-16

Picklist Print

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Work Order ID: 69507

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness



Start Date: 5/11/2011

Required Date: 5/19/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A New issue 07-10-11 DD verified by EC
IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

ALS4-1032-130

Purchased

No

110

Each

894.0000

16

16

✓



Insert

Location

Loc Qty

Loc Code

ST281

894

117331

894

117331

AN3-3A

Purchased

No

110

Each

219.0000

32

32

✓



Bolt

Location

Loc Qty

Loc Code

ST350

219

116924

144

117619

75

116924

AN3-6A

Purchased

No

110

Each

398.0000

16

16

✓



Bolt

Location

Loc Qty

Loc Code

ST351

398

116704

98

117441

300

116704

JB

✓

JB

JB 11/05/18

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Work Order ID: 69507

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 5/11/2011

Required Date: 5/19/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-10A Purchased No

Bolt

110 Each 206.0000 4 4 ✓

Location	Loc Qty	Loc Code
ST356	206	
116419	31	
117313	50	
117619	125	

116419

AN960JD10 NAS1149D0363J Purchased No

Washer

110 Each 0.0000 48 48 ✓

AN960JD916 Purchased No

WASHER

110 Each 0.0000 4 4 ✓

AN970-6 Purchased No

Washer

110 Each 38.0000 4 4 ✓

Location	Loc Qty	Loc Code
ST349	38	
116419	38	

116419

CCR264SS3-3 Purchased No

Cherry Rivet

110 Each 137.0000 16 16 ✓

Location	Loc Qty	Loc Code
FP-B	2	
113973	2	
ST311	135	
117086	135	

117086

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Work Order ID: 69507

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 5/11/2011

Required Date: 5/19/2011

Start Qty: 1.00

Required Qty: 1.00

CR3212-4-2

Purchased

No

110

Each

103.0000

4

4

✓



Cherry Rivet



JB

Location

Loc Qty

Loc Code

ST311

103

110806

6

112794

97

112794

CR3212-5-04

Purchased

No

110

Each

76.0000

4

4

✓



Rivet



JB

Location

Loc Qty

Loc Code

ST312

76

112082

76

112082

CR3212-5-07

Purchased

No

110

Each

60.0000

4

4

✓



Rivet



JB

Location

Loc Qty

Loc Code

ST312

60

114551

60

114551

D2854

Manufactured

No

110

f

0.0000

2.666

2.666



3/4" Velcro Strip

(4X) 8.00" per dwg D2854-1/-3-080

D3578-041

Manufactured

No

110

Each

31.0000

16

16

✓



Doubler



68775 x1

JB

JB 11/05/18

Location

Loc Qty

Loc Code

ST245A

31

68204

31

68204 x15

JB

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Work Order ID: 69507

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 5/11/2011

Required Date: 5/19/2011

Start Qty: 1.00

Required Qty: 1.00

D3636-041



Shoulder Harness

Manufactured No

110

Each

4.0000

4

4



369497 11/6/25

Location

Loc Qty

Loc Code

ST266

4

68756

4

D3637-041



Bracket Assembly

Manufactured No

110

Each

11.0000

4

4



✓

JB

Location

Loc Qty

Loc Code

ST245A

11

66859

11

D3637-3



Bracket

Manufactured No

110

Each

8.0000

4

4



66859

4

✓

JB

Location

Loc Qty

Loc Code

ST244

8

68369

8

D3638-1



Bushing

Manufactured No

110

Each

14.0000

4

4



68369

4

✓

JB

Location

Loc Qty

Loc Code

ST244

14

64305

2

67013

12

D3639-1



Doubler

Manufactured No

110

Each

4.0000

1

1



✓

JB 4/05/18

Location

Loc Qty

Loc Code

ST244

4

64820

4

64820

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Work Order ID: 69507

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 5/11/2011

Required Date: 5/19/2011

Start Qty: 1.00

Required Qty: 1.00

D3639-2

Manufactured No

110

Each

7.0000

1

1

✓



Doubler



JB

Location

Loc Qty

Loc Code

ST244

7

64823

7

64823

D3639-3

Manufactured No

110

Each

7.0000

1

1

✓



Doubler



JB

Location

Loc Qty

Loc Code

ST244

7

64824

7

64824

D3639-4

Manufactured No

110

Each

7.0000

1

1

✓



Doubler



JB 11/05/18

Location

Loc Qty

Loc Code

ST244

7

64819

7

64819

D3640-1

Manufactured No

110

Each

2.0000

2

2



Belt Guide



B70476

Location

Loc Qty

Loc Code

ST244

2

66768

2

D3640-3

Manufactured No

110

Each

2.0000

2

2



Belt Guide



B70477 11/04/14

Location

Loc Qty

Loc Code

ST243

2

66769

2

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Work Order ID: 69507

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 5/11/2011

Required Date: 5/19/2011

Start Qty: 1.00

Required Qty: 1.00

D3641-1
Cover

Manufactured No

110 Each

2.0000

2

2



695555

[Handwritten signature]

Location

Loc Qty

Loc Code

ST260

2

64812

2

110 Each

6.0000

1

1



1

[Handwritten signature]

D3641-3
Cover

Manufactured No

Location

Loc Qty

Loc Code

ST260

6

64817

6

110 Each

5.0000

1

1



64817

[Handwritten signature]

D3641-4
Cover

Manufactured No

Location

Loc Qty

Loc Code

ST260

5

64818

5

110 Each

7.0000

2

2



64818

[Handwritten signature]

D3642-1
Doubler

Manufactured No

Location

Loc Qty

Loc Code

ST244

7

64306

7

110 Each

5.0000

1

1



64306

[Handwritten signature] 11/05/18

D3643-1
Stiffener

Manufactured No

Location

Loc Qty

Loc Code

ST244A

5

60580

5

60580

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Work Order ID: 69507

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 5/11/2011

Required Date: 5/19/2011

Start Qty: 1.00

Required Qty: 1.00

<div>D3643-2</div> <div></div> <div>Stiffener</div>	Manufactured	No	110	Each	1.0000	<div></div> 1	1	✓	70073	Cyle/s
			<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>	
			ST244A			1				
			58350			1				
<div>D3644-1</div> <div></div> <div>Shim</div>	Manufactured	No	110	Each	8.0000	<div></div> 2	2	✓		JB
			<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>	
			ST244A			8				
			66776			8			66776	
<div>D3657-1</div> <div></div> <div>Guide Tool</div>	Manufactured	No	110	Each	8.0000	<div></div> 1	1	✓		JB
			<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>	
			ST244A			8				
			64821			8			64821	
<div>MS20426AD3-3</div> <div></div> <div>Rivet</div>	Purchased	No	110	Each	2,755.000	<div></div> 32	32	✓		JB
			<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>	
			ST316			2755				
			19099			2755			19099	
<div>MS20426AD4-4</div> <div></div> <div>Rivet</div>	Purchased	No	110	Each	2,879.000	<div></div> 106	106	✓		JB 11/05/18
			<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>	
			ST317			2879				
			116188			2879			116188	

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Work Order ID: 69507

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 5/11/2011

Required Date: 5/19/2011

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-6

Purchased

No

110

Each

1,597.000

28

28

✓



Rivet



JB 11/08/18

Location

Loc Qty

Loc Code

ST317

1597

110139

797

117505

800

110137

MS20470AD4-6

Purchased

No

110

Each

2,581.000

8

8

✓



Rivet, Universal Head



~~117395~~

JB

Location

Loc Qty

Loc Code

ST319

2581

117395

2581

117395

MS21059L3

Purchased

No

110

Each

134.0000

16

16

✓



Nut Plate



~~117505~~

JB

Location

Loc Qty

Loc Code

ST301

128

117423

28

117505

100

ST302

6

116706

6

117423x12

117505x4

MS21072-L3

Purchased

No

110

Each

46.0000

8

8

✓



Nutplate



JB 11/05/11

Location

Loc Qty

Loc Code

ST302

46

117343

46

117343

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Work Order ID: 69507



Parent Item: D350-764-011



Parent Item Name: Shoulder Harness

Start Date: 5/11/2011

Required Date: 5/19/2011

Start Qty: 1.00

Required Qty: 1.00

MS35207-267

Purchased

No

110

Each

90.0000

8

8 ✓



Screw



JB 11/05/11

Location

Loc Qty

Loc Code

ST295

90

117395

90

117395

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5.0 PARTS LISTS

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041